



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5080143

D3290-041
Job Sheet 178702



Part No: D3290-041

Job Qty: 8 ea

Part Name: Replacement Exterior Window For -111



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/6/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP B 05.05.25 Added Step 11 KJ/JLM IPP C IPP Rev:D Now on Waterjet 06-06-16 JLM IPP rev E rev C dwg 07.09.28 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Small Fab		
100	Small Fab	8 pcs	6/15/18	6/15/18	0.00	3.45	Small Fab		
170	QC	8 pcs	6/15/18	6/15/18	0.00	0.00	QC5		
180	Packaging	8 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3-1		
190	QC21-SA	8 Ea	6/15/18	6/15/18	0.00	0.00	QC21		

Part Op 100 - ***Windows need to be protected at all time*** **DEBURR EDGE LIGHTLY*** Assemble as per Dwg D3290
Descriptions: VERIFY BY: _____ DATE: _____ Clean D3290-041, wrap in foam wrap and place in plastic wrap
Inspection complete D2126 length of material needs to be check for any deformations, material build ups or issue that will lead to any rejections

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2126	Locking Seal (Sold Per Foot)	52 ft (6.5 ea)	90-Start up Operation	5024336
D3290-1	Frame	8 Ea (1 ea)	90-Start up Operation	5063382
D3290-3	Window	8 Ea (1 ea)	90-Start up Operation	5073781

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2126	52	206	0
	D3290-1	8	10	0
	D3290-3	8	8	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description Work _____	DISPOSITION Rework ☐ Scrap ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Quality ☐ Other ☐		
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Job No: 178702
 Mfg Date: 06/12/18

Change No: _____
 Operation: _____
 Revision: _____
 Serial No/Batch: S080143
 PART NO: D3290-041
 Replacement Exterior Window For - 111

MRB (QSI042) Approval _____

Completed By _____

Lead hand / Supervisor Approval Verification _____

QC / QA Coordinator Approval _____

Container No: S080143

Root Cause

Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐
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Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter	☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center
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☐ OTHER : _____